



Cost Sheet

Preproduction (PP) Sample Package:

Pattern, preproduction fit sample and grading at \$300.00. Includes one fit adjustment. Pattern cost not included.

Individual Sample and Pattern Cost:

Pattern style	Basics	Fashion	Active Wear	Woven
1 st patterns	\$80 - \$150	\$150 - \$300	\$70 - \$150	\$100 - \$300
Pattern Adj.	\$45 - \$65	\$45 - \$85	\$35 - \$65	\$45 - \$85
PP Samples	\$60 - \$100	\$50 - \$125	\$40 - \$100	\$50 - \$125
Marking/Grading	\$10/Size	\$20/Size	\$20/Size	\$25/Size

Additional service cost:

Dye Department:

Custom Color Lab Dips at \$40.00 per color (match to Pantone TCX and swatches).

Graphic Design department:

Contract graphics artwork at \$150.00/hr., min. 1 hour.

Design and sample mock ups: \$65.00/hr., min. 1 hour.

Silk Screening:

Film/Screen Charge: \$45.00 per color.

Sample time: \$250.00 flat rate includes film, screens and sample print.

We use Regular Water Base Printing:

- Use water-base inks.
- Discharge underlay are used on dark colors.
- Printers are cleaned between each run.
- 3M adhesives are used on pallets.

We use GOTS Water Base Printing:

- Use only GOTS approved non-toxic water-base inks.
- **No discharge underlay is used on dark colors.**
- All printing is done on GOTS designated machines. Printers are wiped down and cleaned between each run.
- **No toxic 3M spray adhesive are used to adhere shirts to print pallet surface.**

Embroidery:

Logo application: By quote only.

Sew out samples -\$35 to \$50.

Minimum Production for Cutting, Sewing and Dyeing:

In-stock fabric is 600 pcs per style for cutting and sewing and 300 pcs. per color.

Custom fabrics is 1200 yards, 600 pcs per style for cutting and sewing and 300 pcs. per color.

Silk Screen Printing at 300 pcs.

Embroidery at 150 pcs.

Sample and production time schedule:

Sample cost: Flat rate: \$300.00

First pattern and fit sample: 14 to 21 working days.

Production: 6 to 7 weeks from approved fit and construction sample.

Terms and Conditions:

Samples: COD

Production: All orders require up to 30% to 50% deposit with balance due upon delivery. Net terms or factoring available with approved credit.

Prices are subject to change. The cost represents estimated prices only. Each project/ product is costed individually. Unit cost is based on quantity, fabric, lead time, embellishments and finishing.

USTRIVE Sales and Sewing Factory:

Scott Wilson

Jin Clothing

1634 Long Beach Ave.

Los Angeles, CA 90021

Email: swilson@ustrivemfg.com

Tel: 760-715-0581

Dye house:

Care-Tex Industries:

4583 Firestone Blvd.
South Gate, CA 90280

Printing and embroidery factory:

S & B Screen Printing
909 East 60th St
Los Angeles, CA 90001